Programat® CS
Tabella programmi in °C / °F

Programat CS Tabella programmi **Validità a partire dalla Software V3.20**				**Valori in °C**											
				B	S	t↑	T	H	V1	V2	L	tL			Hv
				Temperatura di esercizio [°C]	Tempo di chiusura [mm:ss]	salita di temperatura [°C]	temperatura di tenuta [°C]	tempo di tenuta [mm:ss]	inserimento vuoto [°C]	disinseri-mento vuoto [°C]	raffredda-mento lento [°C]	gradiente di raffreddamento [°C]	[°C]	[mm:ss]	Anteil Vakuum Haltezeit [mm:ss]
Campo di valori per tutti i programmi	1 - 20	MIN		100	00:18	30	100	00:00	0	0	0	0	0	00:00	00:00
		MAX		700	30:00	140	1200	60:00	1200	1201	1200	50	700	60:00	60:00
Gruppo di materiali	**P.Nr.**														
IPS **e.max** CAD	1	Cristall./Glasura	m.V.	403	06:00	90 / 30	820 / 840	00:10 / 07:00	550 / 820	820 / 840	700	0	0	00:00	00:00
IPS **e.max** CAD	2	Correzione	m.V.	403	06:00	90 / 30	820 / 840	00:10 / 03:00	550 / 820	820 / 840	700	0	0	00:00	00:00
IPS **e.max** CAD	3	Speed-Cr./Spray	m.V.	-	-	-	-	-	-	-	-	-	-	-	-
IPS Empress CAD	4	Shade/Glasura	o.V.	403	06:00	100	790	01:00	0	0	0	0	0	00:00	00:00
IPS e.max **CAD-on**	5	Unione/Cristall.	m.V.	403	02:00	30 / 30	820 / 840	2:00 / 7:00	550 / 820	820 / 840	600	0	403	06:00	00:00
IPS e.max **CAD-on**	6	Caratt./Glasura	m.V.	403	06:00	60 / 30	820 / 840	0:10 / 3:00	550 / 820	820 / 840	600	0	0	00:00	00:00
IPS **e.max** CAD	7	Imp./Mo./Cristall.	m.V.	403	06:00	60 / 30	770 / 850	0:10 / 10:00	550 / 770	770 / 850	700	0	0	00:00	00:00
My Programs	8	Individuale	o.V.	403	00:18	30	410	00:01	0	0	0	0	0	00:00	00:00
My Programs	9	Individuale	o.V.	403	00:18	30	410	00:01	0	0	0	0	0	00:00	00:00
My Programs	10	Individuale	o.V.	403	00:18	30	410	00:01	0	0	0	0	0	00:00	00:00
My Programs	11	Individuale	o.V.	403	00:18	30	410	00:01	0	0	0	0	0	00:00	00:00
My Programs	12	Individuale	o.V.	403	00:18	30	410	00:01	0	0	0	0	0	00:00	00:00
My Programs	13	Individuale	o.V.	403	00:18	30	410	00:01	0	0	0	0	0	00:00	00:00
My Programs	14	Individuale	o.V.	403	00:18	30	410	00:01	0	0	0	0	0	00:00	00:00
My Programs	15	Individuale	o.V.	403	00:18	30	410	00:01	0	0	0	0	0	00:00	00:00
My Programs	16	Individuale	o.V.	403	00:18	30	410	00:01	0	0	0	0	0	00:00	00:00
My Programs	17	Individuale	o.V.	403	00:18	30	410	00:01	0	0	0	0	0	00:00	00:00
My Programs	18	Individuale	o.V.	403	00:18	30	410	00:01	0	0	0	0	0	00:00	00:00
My Programs	19	Individuale	o.V.	403	00:18	30	410	00:01	0	0	0	0	0	00:00	00:00
My Programs	20	Individuale	o.V.	403	00:18	30	410	00:01	0	0	0	0	0	00:00	00:00

P.Nr. 1, 2, 3, 5, 6, 7: programma a 2 fasi m.V. = con vuoto

Programat CS Tabella programmi **Validità a partire dalla Software V3.20**				**Valori in °F**											
				B	S	t↑	T	H	V1	V2	L	tL			Hv
				Temperatura di esercizio [°F]	Tempo di chiusura [mm:ss]	salita di temperatura [°F]	temperatura di tenuta [°F]	tempo di tenuta [mm:ss]	inserimento vuoto [°F]	disinseri-mento vuoto [°F]	raffredda-mento lento [°F]	gradiente di raffreddamento [°F]	[°F]	[mm:ss]	Anteil Vakuum Haltezeit [mm:ss]
Campo di valori per tutti i programmi	1 - 20	MIN		212	00:18	54	212	00:00	0	0	0	0	0	00:00	00:00
		MAX		1292	30:00	252	2192	60:00	2192	2194	2192	90	1292	60:00	60:00
Gruppo di materiali	**P.Nr.**														
IPS **e.max** CAD	1	Cristall./Glasura	m.V.	757	06:00	162 / 54	1508 / 1544	00:10 / 07:00	1022 / 1508	1508 / 1544	1292	0	0	00:00	00:00
IPS **e.max** CAD	2	Correzione	m.V.	757	06:00	162 / 54	1508 / 1544	00:10 / 03:00	1022 / 1508	1508 / 1544	1292	0	0	00:00	00:00
IPS **e.max** CAD	3	Speed-Cr./Spray	m.V.	-	-	-	-	-	-	-	-	-	-	-	-
IPS Empress CAD	4	Shade/Glasura	o.V.	757	06:00	180	1454	01:00	0	0	0	0	0	00:00	00:00
IPS e.max **CAD-on**	5	Unione/Cristall.	m.V.	757	02:00	54 / 54	1508 / 1544	2:00 / 7:00	1022 / 1508	1508 / 1544	1112	0	757	06:00	00:00
IPS e.max **CAD-on**	6	Caratt./Glasura	m.V.	757	06:00	108 / 54	1508 / 1544	0:10 / 3:00	1022 / 1508	1508 / 1544	1112	0	0	00:00	00:00
IPS **e.max** CAD	7	Imp./Mo./Cristall.	m.V.	757	06:00	108 / 54	1418 / 1562	0:10 / 10:00	1022 / 1418	1418 / 1562	1292	0	0	00:00	00:00
My Programs	8	Individuale	o.V.	757	00:18	54	770	00:01	0	0	0	0	0	00:00	00:00
My Programs	9	Individuale	o.V.	757	00:18	54	770	00:01	0	0	0	0	0	00:00	00:00
My Programs	10	Individuale	o.V.	757	00:18	54	770	00:01	0	0	0	0	0	00:00	00:00
My Programs	11	Individuale	o.V.	757	00:18	54	770	00:01	0	0	0	0	0	00:00	00:00
My Programs	12	Individuale	o.V.	757	00:18	54	770	00:01	0	0	0	0	0	00:00	00:00
My Programs	13	Individuale	o.V.	757	00:18	54	770	00:01	0	0	0	0	0	00:00	00:00
My Programs	14	Individuale	o.V.	757	00:18	54	770	00:01	0	0	0	0	0	00:00	00:00
My Programs	15	Individuale	o.V.	757	00:18	54	770	00:01	0	0	0	0	0	00:00	00:00
My Programs	16	Individuale	o.V.	757	00:18	54	770	00:01	0	0	0	0	0	00:00	00:00
My Programs	17	Individuale	o.V.	757	00:18	54	770	00:01	0	0	0	0	0	00:00	00:00
My Programs	18	Individuale	o.V.	757	00:18	54	770	00:01	0	0	0	0	0	00:00	00:00
My Programs	19	Individuale	o.V.	757	00:18	54	770	00:01	0	0	0	0	0	00:00	00:00
My Programs	20	Individuale	o.V.	757	00:18	54	770	00:01	0	0	0	0	0	00:00	00:00

P.Nr. 1, 2, 3, 5, 6, 7: programma a 2 fasi m.V. = con vuoto

o.V. = senza vuoto

Versione: 4
Data di emissione: 2014-09
Validità da Software Versione V3.2

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